



**Mould Information:**

Product name: 20L IML Bucket Mould  
 Product weight: 590g  
 Material: PP  
 Cycle time: 20s  
 Suitable injection machine: DKM600HH  
 Production capacity: 180pcs/hour  
 Injection gate: 1 point valve gate (Anole hot runner)  
 Steel: DIN1.2738 with Cube insert  
 Mould life: 2million



**Technical Highlights:**

- IML label can be one step finish the shining attractive appearance, easy change of label design.
- High speed injection molding machine with KEBA controller system with robot system fully automatic production 180-200pcs/hour.
- Running 20s cycle time with high performance production capacity.
- Mould inserted with CUBE and valve gate system, which can achieve the fastest and stable internal labeling action in high speed condition.

**Less than 20s cycle time**  
**20 days quick delivery time**

